

May 30

Topic

Heli-coils required by Spark Plug thread

Solution

Use the following table to select the proper Heli-coil based on Spark Plug thread pitch:

HELI COIL – Pitch size

<u>Spark Plug Thread</u>	<u>Pitch</u>
18mm	1.50
14mm	1.25
12mm	1.25
10mm	1.0